

CLAIMS

What is claimed is:

1. A sweat scraper, comprising:
a core made of a first resilient material, said core defining a scraper blade and a handle;
a sheath made of a second resilient material, said sheath provided on said core and defining scraper blade edges; and
wherein said first resilient material is less resilient than said second resilient material.
2. The sweat scraper of claim 1 wherein said scraper blade comprises a curved portion.
3. The sweat scraper of claim 1 wherein said sheath covers at least a portion of said handle.
4. The sweat scraper of claim 1 wherein said first resilient material comprises a polymer.
5. The sweat scraper of claim 4 wherein said first resilient material comprises polypropylene.
6. The sweat scraper of claim 1 wherein said second resilient material comprises a polymer.
7. The sweat scraper of claim 6 wherein said second resilient material comprises a rubber.
8. The sweat scraper of claim 7 wherein said second resilient material comprises a silicon rubber.
9. The sweat scraper of claim 7 wherein said second resilient material comprises an ethylene propylene diene monomer rubber.
10. The sweat scraper of claim 1 wherein said second resilient material comprises a thermoplastic vulcanate.

11. The sweat scraper of claim 10 wherein said second resilient material comprises an ethylene propylene diene monomer rubber and a polymer.
12. The sweat scraper of claim 10 wherein said second resilient material comprises an ethylene propylene diene monomer rubber and polypropylene.
13. The sweat scraper of claim 1, wherein said blade comprises an elongated trough-shaped blade.
14. The sweat scraper of claim 1, further comprising an interlock formed between said scraper blade and said sheath.
15. The sweat scraper of claim 14, wherein said interlock comprises a tongue and groove interlock.
16. A method of manufacturing a sweat scraper, comprising the steps of:
 - forming a core of a first material in a shape defining a handle and a blade;
 - molding onto said core a sheath of a second material defining scraper blade edges; and
 - wherein said first material is substantially less resilient than said second material.
17. The method of claim 13 further comprising forming the blade of said core and said sheath with interlocking edges so as to form an interlock between said scraper blade edges and said core.
18. A sweat scraper manufactured by the process of claim 17.